

KALAMAZOO

INDUSTRIES, INC.

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Maintenance Checklist for K20AS

Daily Maintenance:

- **Inspect Blade:**
 - Check for wear and damage on the **20 inch saw blade**.
 - Ensure the blade is securely mounted and properly aligned.
- **Clean Saw:**
 - Remove debris and dust from the saw and surrounding area.
 - Clean the blade guard and other safety components.
- **Inspect Electrical Components:**
 - Check the power cord and connections for any signs of wear or damage.
 - Verify that the motor operates smoothly without unusual noises.
- **Examine Structural Integrity:**
 - Inspect the saw arm assembly for any signs of wear or damage.
 - Tighten any loose bolts or fasteners.
- **Test Performance:**
 - Perform a test cut to ensure the saw is operating efficiently.
 - Check for any vibrations or irregularities during operation.

Quarterly Maintenance:

- **Deep Clean:**
 - Perform a thorough cleaning of the entire unit, including hard-to-reach areas.
 - Remove any built-up debris or residue from the cutting area.

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- **Replace Worn Parts:**

- Replace any worn or damaged parts, such as the blade, spindle arbor, or safety guards.
- Ensure all replacement parts are genuine and compatible with the K20AS.

Annual Maintenance:

- **Professional Inspection:**

- Schedule a professional inspection and maintenance service.
- Ensure all components are in optimal condition and the saw is compliant with safety standards.

- **Update Documentation:**

- Keep a detailed maintenance log, including dates and actions taken.
- Update any manuals or documentation with new maintenance procedures or parts.

Regular maintenance ensures the K20AS remains a reliable and efficient piece of shop equipment. Proper care extends the lifespan of the saw and maintains its cutting precision and safety.