



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	716-028	UPPER RIGHT RAIL FOR K20RS STAND ASSEMBLY	1
2	556-087L.H.	LEFT HAND FRONT PANEL FOR K20RS SAW	1
3	556-087R.H.	RIGHT HAND TOP PLATE FOR K20RS SAW	1
4	FSCA037020	3/8-16 X 1-1/4 FSHCS	8
5	041-007	FOOT PEDAL ASSEMBLY FOR K16-18 AND K20SSF	1
6	HHC5031020	5/16-18 X 1-1/4 HHC5 GR 5 Z	1
7	FHN5031	5/16-18 FHN GR5 ZINC	2
8	TEBZ031032	5/16X2 TURNED EYE BOLT Z	1
9	556-090	CABINET TOP R.H. BACK PLATE ASSEMBLY FOR K20RS SAW	1
10	HHC5025008	1/4-20 X 1/2 HHC5 GR5 Z	21
11	SLWZ025	1/4 SPLIT L/W Z	35
12	556-089	LINEAR RAIL BASE FOR K20RS	1
13	HHC5050032	1/2-13 X 2 HHC5 GR5 Z	6
14	UFWZ050	1/2 USS F/W Z	10
15	SLWZ050	1/2 SPLIT L/W Z	7
16	WON-H30X609.6MM	DC LINEAR RAIL	2
17	SHCA031024	5/16-18 X 1-1/2 SHCS	16
18	WON-H30F	LINEAR BEARING CARRIAGE	2
19	556-088	TRUNNION PLATE FOR K20RS SAW	1
20	SCHAM10040	M10 X 40 SHCS 12.9	8
21	ZERK012000	1/8-27 X 11/16 STIRT LUBE FITTING	3
22	716-028CURTAIN	RUBBER CURTAINS TO PROTECT LINEAR RAILS FOR K20RS SAW (9 X 24 X 1/8 THK RUBBER)	2
23	716-028WEIGHT-5	BAR TO ATTACH RUBBER CURTAIN TO BACK OF TRUNNION PLATE	1
24	716-028WEIGHT-4	BAR TO ATTACH RUBBER CURTAIN TO FRONT OF TRUNNION BASE PLATE	1
25	697-021	SPRING FOR HOOK CHAIN ASSY FOR K16-18 AND K20SSF CHAIN VISE	2
26	697-022	SPRING, FOOT PEDAL FOR K16-18 AND K20SSF SAWS	1
27	716-028WEIGHT	WEIGHT FOR K20RS RUBBER CURTAIN	2
28	716-028WEIGHT-3	TAB FOR K20RS RUBBER CURTAIN WEIGHT (ATTACH CURTAIN TO WEIGHT)	2
29	HHC5025012	1/4-20 X 3/4 HHC5 GR5 Z	14
30	831-020RS	MODIFIED KM20-22 TRUNNION FOR K20RS SAW	1
31	HHC5037036	3/8-16 X 2-1/4 HHC5 GR 5 Z	4
32	SLWZ037	3/8 SPLIT L/W Z	31
33	UFWZ037	3/8 USS F/W Z	29
34	716-028-ROLLERBRKT	ROLLER BRACKET FOR K20RS	4
35	642-001	ROLLER FOR 8-1/2 FRAME	2
36	HHC5031024	5/16-18 X 1-1/2 HHC5 GR5 Z	1
37	HHC5031012	5/16-18 X 3/4 HHC5 GR5 Z	1
38	562-050	PIN, TRUNNION FOR K20RS	1
40	002-005	SAW ARM FOR K16-18, KM16-18, AND K20SSF SAW	1
40	044-004	K20 SPINDLE BEARING	2
41	701-010	SPINDLE W TIGHT FLANGE FOR K16-18, K20SSF, K20E SAWS	1
42	292-011	LOOSE FLANGE FOR K16-20, KM16-18, KM20-22	1
43	537-027	SPINDLE NUT FOR K16-20	1
44	SSKA031006	5/16-18 X 3/8 SOC SET KNURL PT.	2
45	486-010	MOTOR MOUNT PLATE K16-20 ASSEMBLY	1
46	HHC5037016	3/8-16 X 1 HHC5 GR5 Z	9
47	696-030	MOTOR PLATE TENSION SCREW FOR K20RS	1
48	FHN5050	1/2-13 FHN GR5 Z	3
49	HHC5037032	3/8-16 X 2 HHC5 GR5 Z	1
50	486-020	15HP MOTOR FOR K20SSF-15, K20SW-15, KM20-22/15, K20RS, K20E	1
51	FHN5037	3/8-16 FHN GR5 Z	13
52	560-046	MOTOR PULLEY SHEAVE FOR K16-18, KM16-18, K20SSF-15, KM20-22/15, KM20-22W/15 (K20SSF 7 1/2 HP), SPINDLE PULLEY SHEAVE FOR K20SW-15HP & 20HP	1
53	049-003	MOTOR PULLEY BUSHING FOR FOR K16-18, KM16-18, K20SSF-15, K20RS-15, K20SW-15, KM20-22-15HP, KM20-22W-15, S10D	1
54	560-047	SPINDLE PULLEY SHEAVE FOR K16-18, KM16-18, K20SSF-15, K20RS, KM20-22/15, MOTOR PULLEY SHEAVE FOR K20SW-15HP	1
55	049-004	BUSHING FOR K16-18, K20SSF-15HP, K20RS-15, KM16-18, KM20-22-15HP, SPINDLE PULLEY	1
56	123-003	COLLAR FOR S4- SPACER FOR K20 BELT GUARD	1
57	051-005	V-BELT FOR K16-18, K20SSF, K20E, K20RS, K20SW, KM20AS	4
58	RND-0.375-16X6.25	6-1/4 INCHES OF 3/8-16 THREADED ROD	1
59	RND0.375-16X5.375	5-3/8 INCHES OF 3/8-16 THREADED ROD	1
60	342-039	OUTER GUARD, BELT FOR K16-18 AND K20SSF SAWS	1
61	CPNZ037	3/8-16 CAP NUT NICKEL	2
62	342-112	HALF ROUND GUARD FOR K20SSF	1
63	342-039A	GUARD, INNER BELT FOR K16-18, KM16-18, K20SSF SAWS	1
64	049-116	SPACER BUSHING FOR KS90, KS490, K20/15HP SERIES SPINDLE	1
65	RND-0.5-13 THRD ROD X 1.75 LONG	1-3/4 INCHES OF 1/2-13 THREADED ROD	1
66	940-002	DOWNSTOP, FOR K20RS SAW	1
67	HHC5037024	3/8-16 X 1-1/2 HHC5 GR5 Z	3
68	HHC5037016	3/8-16 X 1 HHC5 GR5 Z	5
69	716-028-BASKET	WEIGHT CATCH BASKET FOR K20RS	1
70	146-013	BRACKET, TABLE LOCK FOR K20RS SAW	1
71	146-013-SHIM	SHIM FOR K20RS TABLE LOCK BRACKET BASE PLATE	1
72	129-011	CAM, TABLE LOCK FOR K20RS SAW	1
73	SHCA050040	1/2-13 X 2-1/2 SHCS	1
74	562-006	PIN FOR LC CLOSER	1
75	697-001	K10-16 VISE ROD SPRING	1
76	ROLA012016	1/8 X 1 ROLL PIN	1
77	381-013	HANDLE ASSEMBLY FOR K20RS SAW	1
78	293-012L	FENCE, L.H. WITH WELDED HOOK FOR K20RS SAW	1
79	293-012R	FENCE, R.H. FOR K20RS SAW	1
80	SHCA037020	3/8-16 X 1-1/4 SHCS	4
81	834-004	TRAY (FOR CHAIN VISE CHAIN STORAGE) FOR K20RS	1
82	342-093	SPARK DEFLECTOR FOR K20RS SAW	1
83	710-019	THUMB SWITCH-K20RS	1
84	940-002ROD	THREADED ROD FOR K20RS DOWN STOP	1
85	FHN5075	3/4-10 FHN GR5 Z	1
86	20 INCH BLADE		1

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	DESIGNED BY	
TOLERANCES:	CHECKED	
ANGULAR: AS SHOWN	ENG APPR.	
FINISHES: AS SHOWN	AWG APPR.	
THREADS: PER ANSI B1.1	DATE	
INTERFERENCE GEOMETRIC TOLERANCES PER:	COMMENTS:	
ISO 1436		
NEST ASSEY	USED ON	FINISH
APPLICATION	DO NOT SCALE DRAWING	

KALAMAZOR
20 INCH RADIAL ARM SAW
K20RS
 SCALE: 1:5 WEIGHT: SHEET 1 OF 2