

# **KALAMAZOO INDUSTRIES, INC.**

Discover Our Wide Range of Equipment at Kalamazoo Industries Inc.

## **KM20-22V Maintenance Guide**

Regular maintenance is essential to ensure the KM20-22V operates safely and efficiently. Follow this guide to extend the life of your equipment and maintain optimal performance.

### **Daily Maintenance**

- Inspect the abrasive wheel for cracks or damage.
- Clean the work area around the saw.
- Ensure all guards and safety devices are in place and functional.
- Lubricate moving parts as recommended in the user manual.
- Listen for unusual noises or vibrations during operation.

### **Weekly Maintenance**

- Inspect and tighten all bolts and fasteners.
- Clean dust and debris from motor vents and housing.
- Check alignment of the mitre and cutting angles.
- Inspect and clean the vise assembly.

### **Monthly Maintenance**

- Check V-belt tension and condition; tighten or replace as needed.
- Inspect electrical connections for wear or corrosion.
- Review overall machine performance and schedule professional servicing if necessary.

### **Safety Checks (Ongoing)**

- Confirm all safety guards are operational.
- Ensure the abrasive wheel is properly mounted and secured.
- Tie back all loose hair
- No loose clothing

# ***KALAMAZOO*** **INDUSTREIS, INC.**

Discover Our Wide Range of Equipment at [Kalamazoo Industries Inc.](http://KalamazooIndustries.com)

- Verify the operator is using appropriate PPE (e.g., goggles and hearing protection).