

KALAMAZOO

INDUSTRIES, INC.

www.kalamazooind.com

S4 Sander Maintenance Checklist

Daily Maintenance

- **Clean the Machine:** Remove dust and debris from the entire machine.
- **Inspect the Belt:** Check for wear and tear; replace if necessary.
- **Check Belt Tracking:** Ensure the belt is tracking correctly and adjust if needed.

Weekly Maintenance

- **Inspect Electrical Components:** Check for any loose connections or signs of wear.
- **Check Belt Tension:** Ensure the belt tension is correct and adjust if necessary.

Monthly Maintenance

- **Check Platen and Work Table:** Ensure the platen and work table are secure and in good condition.
- **Inspect Drive Pulley:** Check the drive pulley for any signs of wear or damage.

Quarterly Maintenance

- **Deep Clean:** Perform a thorough cleaning of the machine, including hard-to-reach areas.
- **Inspect Motor:** Check the motor for any signs of overheating or unusual noise.
- **Check Safety Guards:** Ensure all safety guards are in place and functioning properly.
- **Replace Worn Parts:** Replace any parts that show significant wear.

By following this checklist, you can help ensure your Kalamazoo S4 4 x 36 Inch Abrasive Belt Sander remains in excellent working condition