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Maintenance Checklist for Kalamazoo Industries 1CC 5C Collet Chuck

This maintenance checklist is designed to ensure the optimal performance and longevity of the Kalamazoo Industries 1CC 5C Collet Chuck. Follow the daily, weekly, and monthly tasks outlined below, along with safety checks, lubrication, and inspection points.

Weekly Maintenance

- Inspect the collet for signs of wear or damage and replace collet if necessary.
- Check the spindle for smooth operation.
- Inspect the chuck jaws for wear and replace if necessary.

Monthly Maintenance

- Perform a thorough inspection of the collet chuck and all its components.
- Check the condition of the collet and replace it if it is worn or damaged.
- Inspect the spindle and chuck jaws for wear and re-bore if necessary.
- Disassemble fixture and apply rust preventative oil moving parts to prevent rust and check for smooth operation.

Inspection Points

- Collet condition
- Spindle operation.
- Chuck jaws wear & accuracy.

Notes

Use this section to record any observations, issues, or maintenance performed on the collet chuck.